



T631-2

Pro1 Technologies, Inc.

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Hours of Operation: M-F 9AM - 6PM Eastern

Thermostat Applications Guide

Description	
Gas or Oil Heat	Yes
Electric Furnace	Yes
Heat Pump (No Aux. or Emergency Heat)	Yes
Heat Pump (with Electric Aux.)	Yes
Heat Pump (with Gas Aux.)	No
Multi-stage Systems	No
Heat Only Systems	Yes
Heat Only Systems - Floor or Wall Furnaces	Yes
Cool Only Systems	Yes
High and Low Fan Speed	Yes
Millivolt	No
Emergency Heat	No
Conventional Single Stage Furnace	Yes
Geothermal	Yes

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Power Type

Battery Power
Hardwire (Common Wire)
Hardwire (Common Wire) with Battery Backup

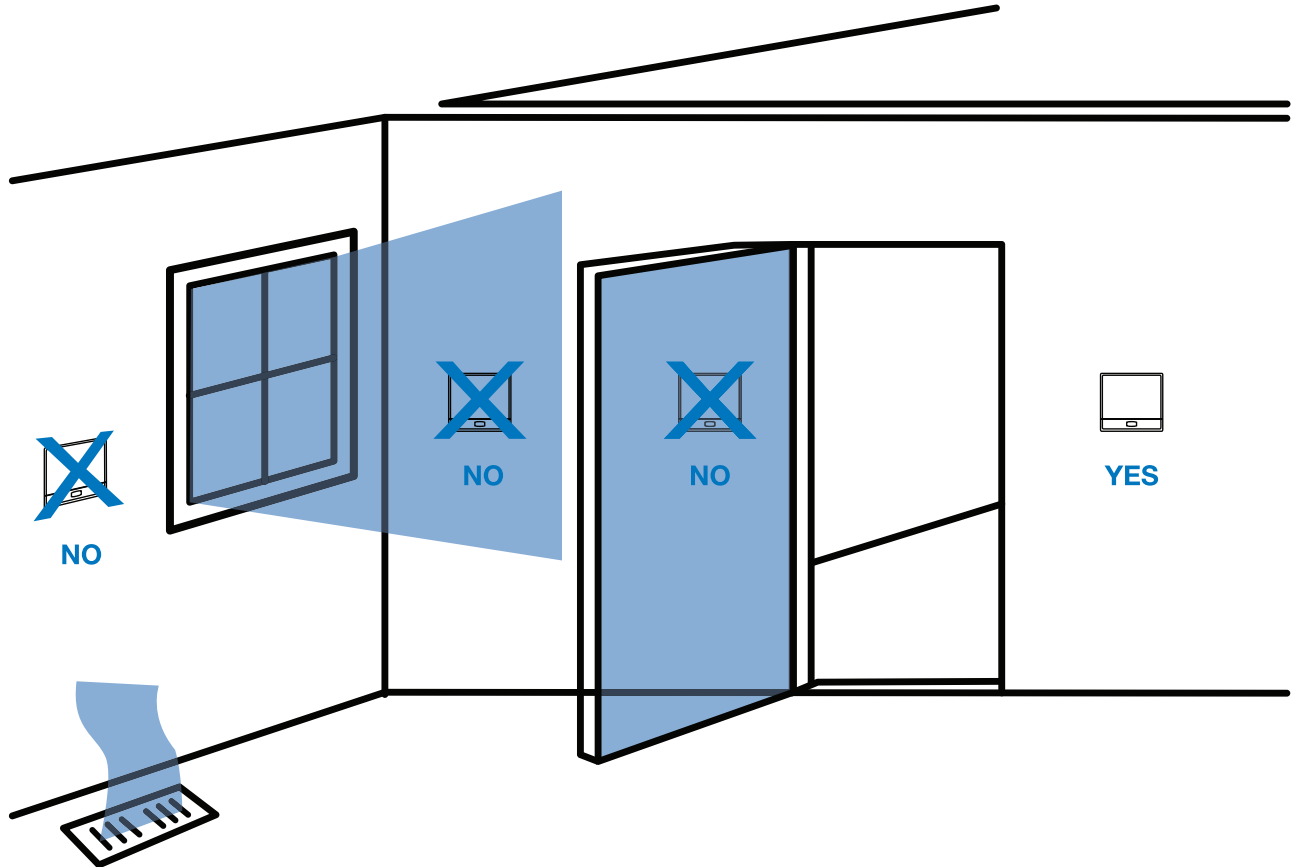
A trained, experienced technician must install this product.

Carefully read these instructions. You could damage this product or cause a hazardous condition if you fail to follow these instructions.

Una versión en español de este manual se puede descargar en la página web de la compañía.

Wall locations

The thermostat should be installed approximately 4 to 5 feet above the floor. Select an area with average temperature and good air circulation.



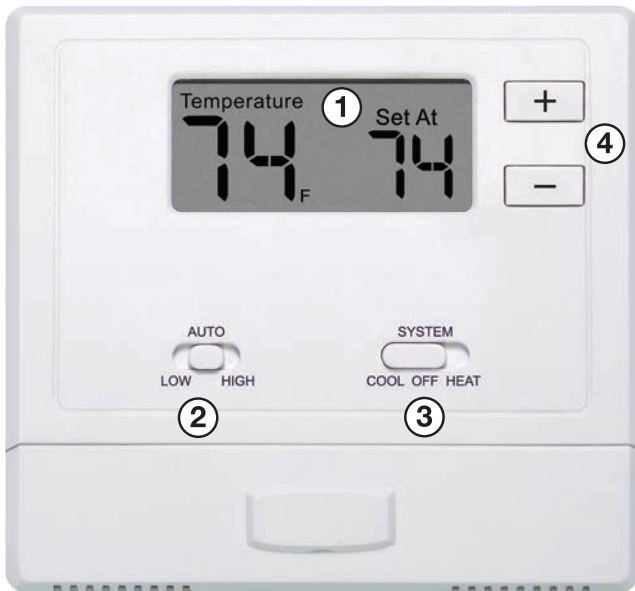
Do not install thermostat in locations:

- Close to hot or cold air ducts
- That are in direct sunlight
- With an outside wall behind the thermostat
- In areas that do not require conditioning
- Where there are dead spots or drafts (in corners or behind doors)
- Where there might be concealed chimneys or pipes

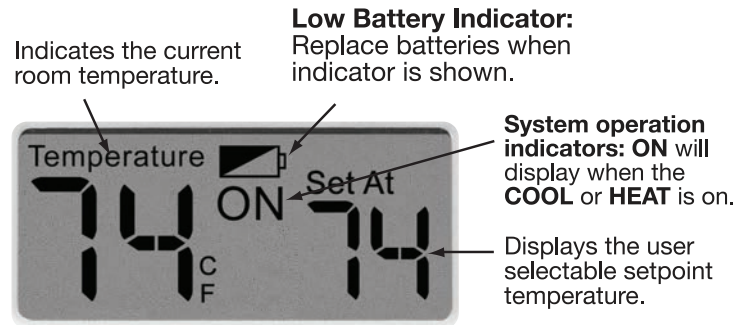
Installation Tip

Pick an installation location that is easy for the user to access. The temperature of the location should be representative of the building.

Getting to know your thermostat



① LCD



Note: Compressor Delay Flashing "ON".

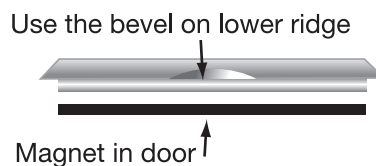
- ② Fan Switch
- ③ System Switch
- ④ Setpoint Buttons



Important:

The low battery indicator is displayed when the AA battery power is low. If the user fails to replace the battery within 21 days, the thermostat display will only show the low battery indicator as a final warning before the thermostat becomes inoperable.

Removing the private label badge



Gently slide a screwdriver into the bottom edge of the badge. Gently turn the screwdriver counter clockwise. The badge is held on by a magnet. The badge should pry off easily. **Do not use force.**

About the Badge

All our thermostats use the same universal magnetic badge. Visit our website to learn more about our dealer imprinting programs.

INSTALLATION MANUAL

THERMOSTAT SUB-BASE INSTALLATION



Caution: Electrical Hazard

Failure to disconnect the power before beginning to install this product can cause electrical shock or equipment damage.

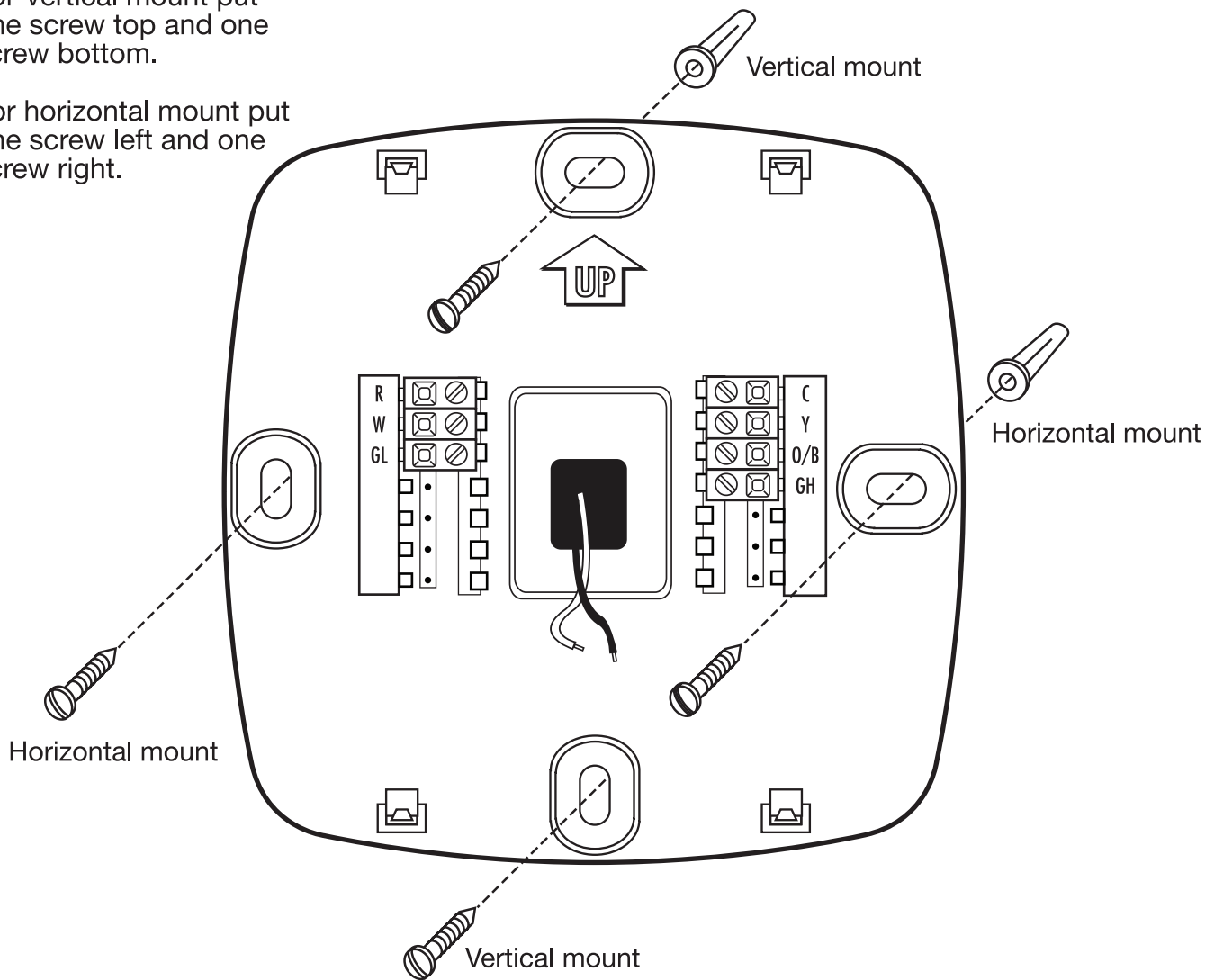


Mercury Notice:

All of our products are mercury free. However, if the product you are replacing contains mercury, dispose of it properly. Your local waste management authority can give you instructions on recycling and proper disposal.

For vertical mount put one screw top and one screw bottom.

For horizontal mount put one screw left and one screw right.



Wiring Tip

It is recommended that the thermostat be hardwired (C and R terminals connected to 24V power supply), however, it is not required. Batteries should be checked annually if 24V power is not connected.

Wiring

1. If you are replacing a thermostat, make note of the terminal connections on the thermostat that is being replaced. In some cases the wiring connections will not be color coded. For example, the green wire may not be connected to the **G** terminal.
2. Loosen the terminal block screws. Insert wires then retighten terminal block screws.



Caution:

Do not overtighten terminal block screws, as this can damage the terminal block. A damaged terminal block can keep the thermostat from fitting on the subbase correctly or cause system operation issues.

Max Torque = 6in-lbs



Warning:

All components of the control system and the thermostat installation must conform to Class II circuits per the NEC Code.

Wire specifications

Use shielded or non-shielded 18 - 22 gauge thermostat wire.



Caution:

Electrical Hazard

Failure to disconnect the power before beginning to install this product can cause electrical shock or equipment damage.

Terminal Designations on T631-2 Thermostat

This thermostat is shipped from the factory to operate a conventional heating and cooling system. This thermostat will also operate a heat pump system. See the “heat pump” configuration step on page 8 of this manual to configure the thermostat for heat pump applications.

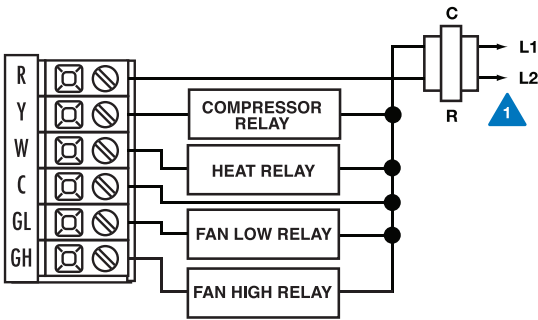
Terminal	1 Heat 1 Cool Conventional System	1 Heat 1 Cool Heat Pump System	2 Heat 1 Cool Heat Pump System
R	Transformer power	Transformer power	Transformer power
C	Transformer common	Transformer common	Transformer common
B	Energized in heating	Heat pump changeover valve energized in heating	Heat pump changeover valve energized in heating
O	Energized in cooling	Heat pump changeover valve energized in cooling	Heat pump changeover valve energized in cooling
GL	Fan relay, Low	Fan relay, Low	Fan relay, Low
GH	Fan relay, High	Fan relay, High	Fan relay, High
W	First stage of heat	NA	Second stage of heat
Y	First stage of cool	First stage of heat & cool	First stage of heat & cool

Connecting to a PTAC:

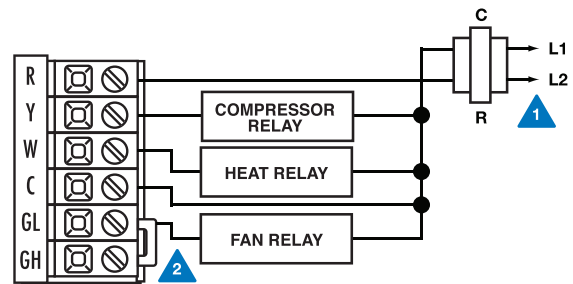
When connecting the T631-2 to a PTAC, refer to the PTAC manufacturer instructions to enable remote thermostat operation.

- 1 Power supply
- 2 Jumper (not supplied) to connect GL and GH terminals
- 3 The thermostat must be set to O or B to match the changeover valve, O is cool changeover valve, B is heat changeover valve.
- 4 The Aux Heat Relay is energized as the second stage of heat.

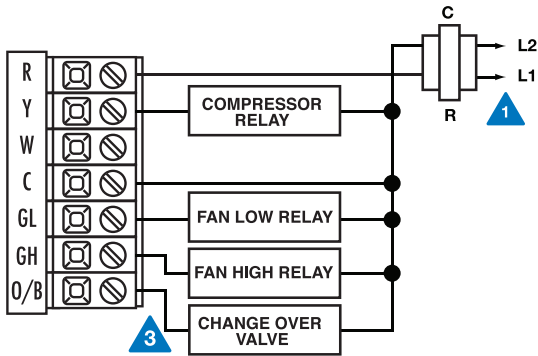
Typical 1H/1C system: 2 speed fan



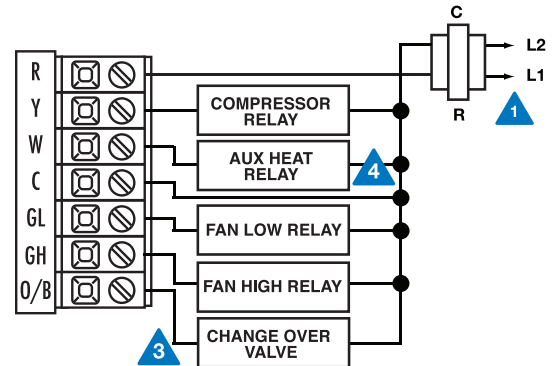
Typical 1H/1C system: 1 speed fan



Typical 1H/1C Heat Pump system: 2 speed fan



Typical 2H/1C Heat Pump system: 2 speed fan



Note:

Most PTAC systems support two speed fan operation. In a single speed fan PTAC system or conventional single speed fan system, a jumper should be installed between GL and GH on the thermostat.

Fan Operation Setup

Electric: The thermostat operation jumper pin should be put in the **ELEC** position. This setting allows the thermostat to operate the fan during a call for heat. Most PTAC systems will require **ELEC** Fan Operation Setup.

Gas: For systems that control the fan during a call for heat, put the jumper pin in to the **GAS** position.

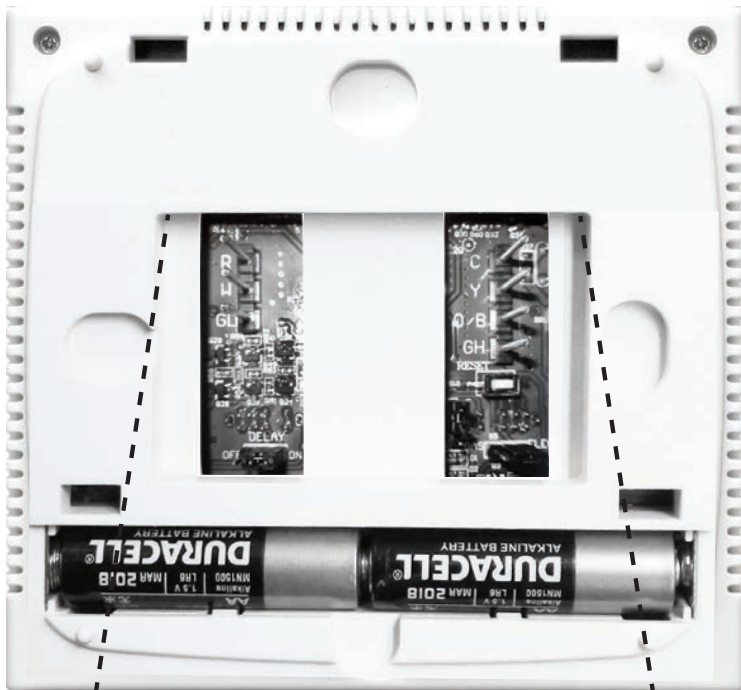
Fahrenheit/Celsius Display

Select F or C with the jumper pin to select desired display.

Compressor Short Cycle Delay

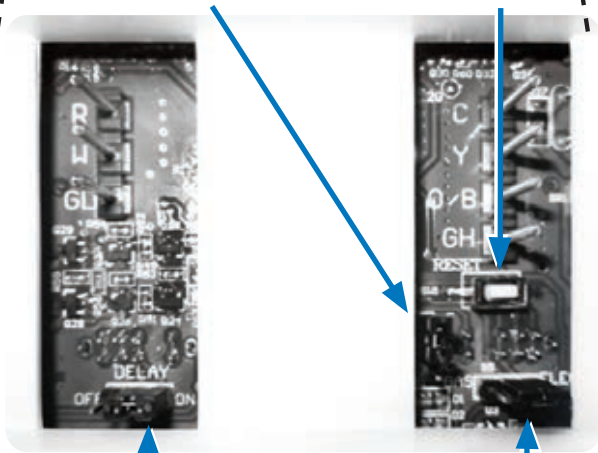
The compressor short cycle delay protects the compressor from “short cycling”. This feature will not allow the compressor to be turned on for 5 minutes after it was last turned off.

Using the jumper on the back of the thermostat, selecting **ON** will not allow the compressor to be turned on for 5 minutes after the last time the compressor was on. Selecting **OFF** will remove this delay.



Select **F** or **C** with the jumper pin

Reset button



Select delay **ON** or **OFF** with the jumper pin

Select **ELEC** or **GAS** with the jumper pin









Important:

The **RESET** button must be pressed after changing any jumper pin setting. Batteries must be installed for this operation.





INSTALLATION MANUAL

TECHNICIAN SETUP MENU

Follow these steps to configure this thermostat to fit your particular application:

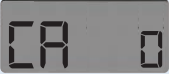




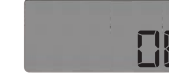
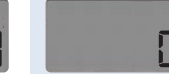
1. Set the thermostat system switch to OFF.
2. To enter Tech Setup Menu, press and hold  and  together for 3 seconds.
3. Use  or  to select desired setting for each option.
4. Tap  and  together to move to next option.
5. To exit Tech Setup Menu, move system switch or wait 15 seconds.

To enter the Cooling and Heating Swing adjustment modes:

1. Set the thermostat system switch to the desired position (COOL or HEAT).
2. Press and hold  and  together for 3 seconds.
3. Use  or  to adjust desired swing setting.

The display reads in tenths of a degree.

4. To exit, move system switch or wait 15 seconds.

Tech Setup Options					Swing Settings	
Room Temperature Calibration	Change Over Valve Selection	Heat Pump	Heating Temperature Setpoint Limit	Cooling Temperature Setpoint Limit	Cooling Swing (SYSTEM COOL)	Heating Swing (SYSTEM HEAT)
This feature allows the installer to change the calibration of the room temperature display. For example, if the thermostat reads 70° and you would like it to read 72° then select +2.	Select 0 for a changeover valve that energizes in cooling. Select b for a change over valve that energizes in heating.	When turned on the thermostat will operate a heat pump. Y will be first stage of heat & cool, W will be second stage heat.	This feature allows you to set a maximum heat setpoint value. The setpoint temperature cannot be raised above this value.	This feature allows you to set a minimum cool setpoint value. The setpoint temperature cannot be lowered below this value.	The swing setting, often called "cycle rate", "differential" or "anticipation" is adjustable. A smaller swing setting will cause more frequent cycles and a larger swing setting will cause fewer cycles.	The swing setting, often called "cycle rate", "differential" or "anticipation" is adjustable. A smaller swing setting will cause more frequent cycles and a larger swing setting will cause fewer cycles.
LCD Will Show						
						
Adjustment Options						
You can adjust the room temperature display to read -4°F to +4°F above or below the factory calibrated reading.	0 for cooling changeover valve b for heating changeover valve	OFF configures the thermostat for non heat pump systems. ON configures the thermostat for heat pump systems.	45.0 °F - 90.0 °F	45.0 °F - 90.0 °F	The cooling swing setting is adjustable from ±0.2°F to ±2°F. For Example: A swing setting of 0.5°F will turn the cooling on at approximately 0.5°F above the setpoint and turn the cooling off at approximately 0.5°F below the setpoint.	The heating swing setting is adjustable from ±0.2°F to ±2°F. For Example: A swing setting of 0.5°F will turn the heating on at approximately 0.5°F below the setpoint and turn the heating off at approximately 0.5°F above the setpoint.
Factory Default Settings						
0 °F	0	OFF	90 °F	45.0 °F	0.8 °F	0.8 °F

Swing Setting Tip

The second stage will turn on at 2x the swing setting. The second stage will turn off when 1x the swing is reached. For example, if the swing setting is 0.8° for heating and the thermostat is set at 70°F, the first stage will turn on at approximately 69.2°F. The second stage will turn on at 68.4°F. The second stage will turn off at 69.2°F and the first will turn off at 70.8°F.

INSTALLATION MANUAL

MOUNT THERMOSTAT & BATTERY INSTALLATION

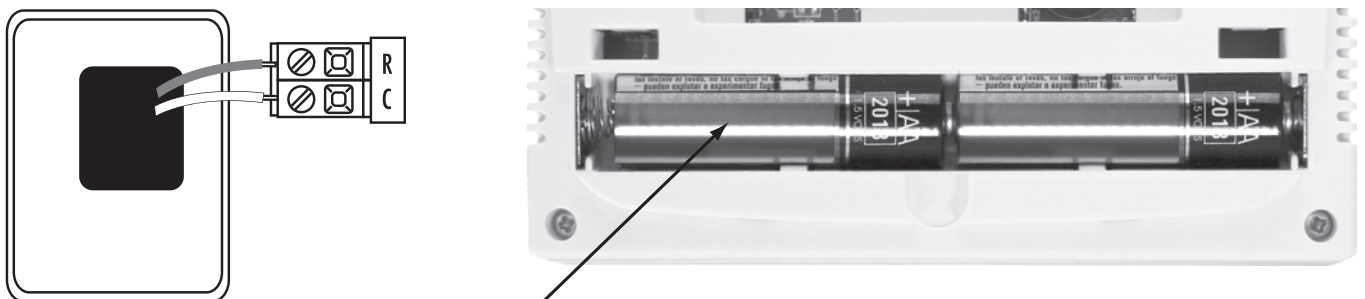
Mount Thermostat

Align the 4 tabs on the subbase with corresponding slots on the back of the thermostat, then push gently until the thermostat snaps in place.



Battery Installation

Battery installation is optional if thermostat is hardwired (R and C terminal connected to 24v power).



Insert 2 AA Alkaline batteries (included). High quality alkaline batteries are recommended.

Specifications

T631-2 Thermostat

The display range of temperature	41°F to 95°F (5°C to 35°C)
The control range of temperature	44°F to 90°F (7°C to 32°C)
Load rating	1 amp per terminal, 1.5 amp maximum all terminals combined
Display accuracy	± 1°F
Swing (cycle rate or differential)	Heating is adjustable from 0.2°F to 2.0°F Cooling is adjustable from 0.2°F to 2.0°F
Power source	18 to 30 VAC, NEC Class II, 50/60 Hz for hardwire (common wire) Battery power from 2 AA Alkaline batteries
Operating ambient	32°F to +105°F (0° to +41°C)
Operating humidity	90% non-condensing maximum
Dimensions of thermostat	4.7"W x 4.4"H x 1.1"D