VERTICAL TERMINAL
AIR CONDITIONER/HEAT PUMP
INSTALLATION INSTRUCTIONS & OWNER'S MANUAL

MODELS SERIES

VI20HA09K36E7PA30
VI20HA12K36E7PA30
VI20HA15K50E8PA30
VI20HA09K25E6PA30
VI20HA12K50E8PA30
VI20HA15K36E7PA30

ATTENTION INSTALLATION PROFESSIONAL

As a professional installer you have an obligation to know the product better than the customer. This includes all safety precautions and related items.

Prior to actual installation, thoroughly familiarize yourself with this instruction manual. Pay special attention to all safety warnings.

Often during installation or repair it is possible to place yourself in a position which is more hazardous than when the unit is in operation.

Remember it is your responsibility to install the product safely and to know it well enough to be able to instruct a customer in its safe use.

Safety is a matter of common sense, a matter of thinking before acting. Most dealers have a list of specific good safety practices, follow them.

The precautions listed in this Installation Manual are intended as supplemental to existing practices. However, if there is a direct conflict between existing practices and the content of this manual, the precautions listed here take precedence.

CONTENTS

The following warnings are very important for safety. Please read them carefully before installation!

1.This unit must be properly installed in accordance with the Installation Instructions before it is used.
See the Installation Instructions in the back of this manual.
2.Replace immediately all electric service cords that have become frayed or otherwise damaged. A damaged power supply cord must be replaced with a new power supply cord obtained from the manufacturer and not repaired. Do not use a cord that shows cracks or abrasion damage along its length or at either the plug or connector end.
3.Product must be operated with the electrical plug supplied with the product. Do not replace the electrical plug supplied with the product.
4.If the receptacle does not match the plug, the receptacle must be changed out by a qualified electrician.
5.Unplug or disconnect the unit at the fuse box or circuit breaker before making any repairs.
NOTE: We strongly recommend that any servicing be performed by a qualified individual.
6.All air conditioners contain refrigerants which under federal law must be removed prior to product disposal. If you are getting rid of an old product with refrigerants, check with the company handling disposal about what to do.
7.These R410A Air Conditioner Systems require contractors and technicians to use tools, equipment and safety standards approved for use with this refrigerant. Do not use equipment certified for R22 refrigerant only.

RECOGNIZE THIS SYMBOL AS A SAFETY PRECAUTION

⚠ WARNING

The manufacturer will not be responsible for any injury or property, damage arising from improper service or service procedures. If you install or perform service on this unit, you assume responsibility for any personal injury or property damage which may result. Many jurisdictions require a license to install or service heating and air conditioning equipment.

⚠ WARNING

HIGH VOLTAGE
Disconnect all power before servicing or installing this unit. Multiple power sources may be present, failure to do so may cause property damage, personal injury or death.

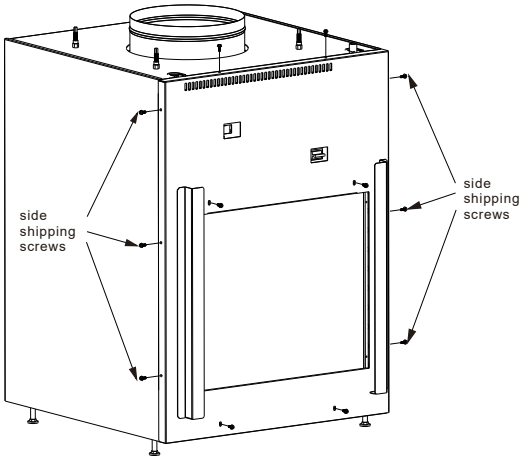
⚠ WARNING

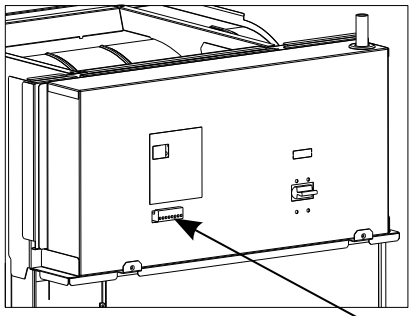
Risk of electric shock can cause injury or death. For your safety, the information in this manual must be followed to minimize the risk of fire, electric shock or personal injury.

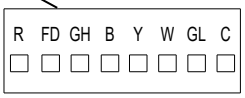
OPERATION INSTRUCTION

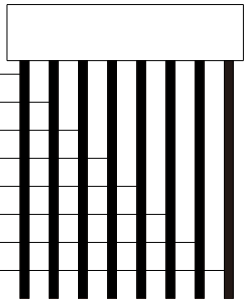
Controls-terminal connections

To access the control- terminal connections, remove the front case panel by removing the filter, taking out the four front screws, the upper two screws from the top of the panel and the shipping screws on each side, if present. (Discard the six side shipping screws, if present).





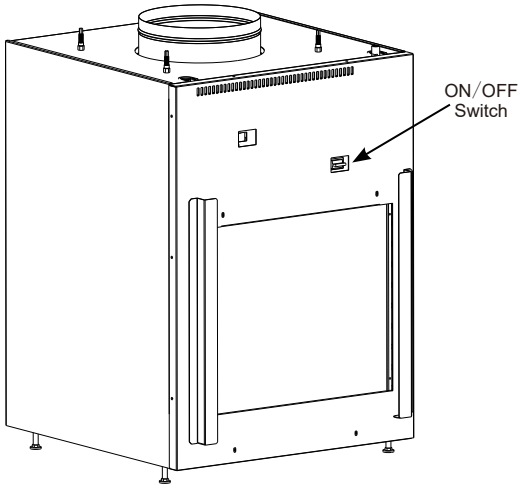




Red-24VAC
Front Desk Control
Green-High fan speed
Blue-Reversing valve
Yellow-Compressor
White-Heater
Orange-Low fan speed
Black-Common ground

• **Front Desk Control –** The unit can be turned ON/OFF from a remote location. Front desk control can reduce energy consumption by allowing front desk personnel to turn the unit off when the room is vacant.
Control logic is as below:
1.Turn ON unit: short circuit R and LS for one full second then release for one time within 5 seconds
2.Turn OFF unit: short circuit R and LS for one full second then release for twice within 5 seconds

ON/OFF switches



The unit on/off switch is located on the front of the unit.
To turn on the unit, push the on/off switch up.
To turn off the unit, push the on/off switch down.

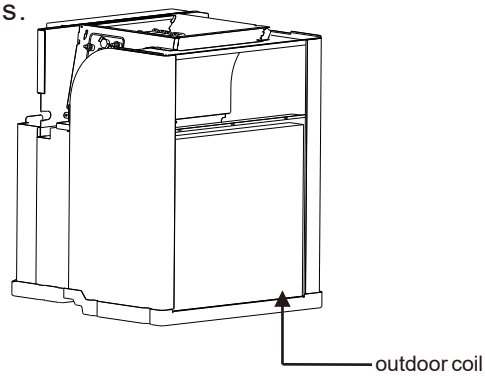
WARNING: The on/off switch will remove power from the unit. But the power cord terminals are still HOT and must not be touched.You **MUST DISCONNECT POWER** before repairing or servicing.

CARE AND CLEANING

Turn off the Unit and disconnect the power supply before cleaning

Indoor/Outdoor Coils

The coils on the unit should be checked regularly. If they are clogged with dirt or soot, they may be professionally cleaned.You will need to remove the unit from the case to inspect the coils because the dirt build-up occurs on the coil face that first contacts the debris.



Have the coils been cleaned regularly?

Drain

Clean the drain system regularly to prevent clogging.

Base Pan

In some installations, dirt or other debris may be blown into the unit from the outside and settle in the base pan the bottom of the unit.
In some areas of the North America , a "gel-like" substance may be present in the base pan.
Check it periodically and clean, if necessary.

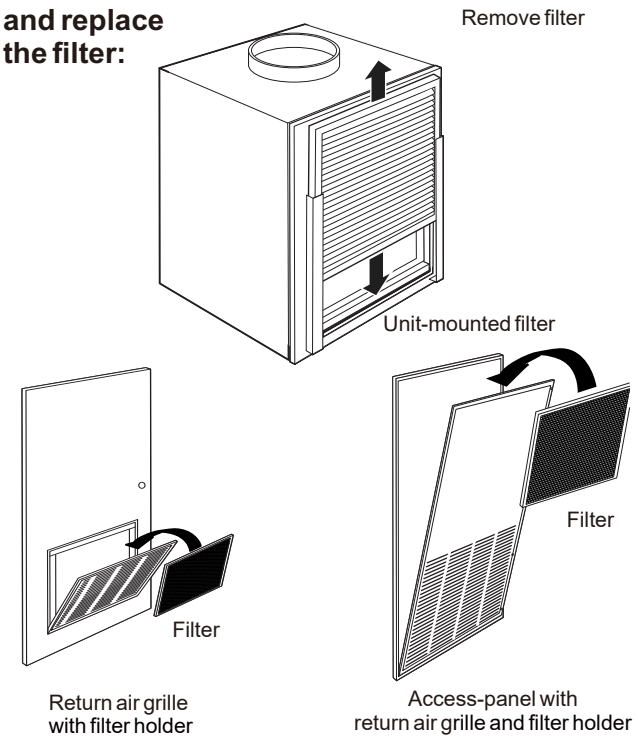
Air Filters

To maintain optimum performance, change the filter at least every 30 days. The most important thing you can do to maintain the unit is to change the filter at least every 30 days. Dirty filters reduce cooling, heating and air flow.

Changing the filter will:

Decrease cost of operation, save energy, prevent clogged heat exchanger coils and reduce the risk of premature component failure.

To remove and replace the filter:



Operating without the filter in place or with a damaged filter will allow dirt and dust to reach the indoor coil and reduce the cooling,heating airflow and efficiency of the unit.
Replacement filters should be purchased from your local retailer where air conditioner and furnace accessories are sold.
Filter size required is 20"x 20"x1",except for Access-panel with return air grille and filter holder which requires a 24″×30″×1″ size.

NOTICE:

Do not operate the unit without the filter in place. If a filter becomes torn or damaged, it should be replaced immediately.

INSTALLATION INSTRUCTION

BEFORE YOU BEGIN

Read these instructions completely and carefully.

IMPORTANT - Save these instructions for local inspector's use.

IMPORTANT - Observe all governing codes and ordinances.

Note to Installer - Be sure to leave these instructions with the owner.

Note to Owner - Keep these instructions for future reference.

Proper installation is the responsibility of the installer.

Product failure due to improper installation is not covered under the Warranty.

You **MUST** use all supplied parts and use proper installation procedures as described in these instructions when installing this air conditioner.

⚠ WARNING

RISK OF ELECTRIC SHOCK.

Can cause injury or death. This appliance must be properly grounded. Where a 2-prong wall outlet is encountered, it is your responsibility and obligation to have it replaced with a properly grounded 3-prong outlet.

⚠ WARNING

This air conditioner is not meant to provide unattended cooling or life support for persons or animals who are unable to react to the failure of the product.

The failure of an unattended air conditioner may result in extreme heat in the conditioned space causing overheating or death of persons or animals.

IMPORTANT ELECTRICAL SAFETY-READ CAREFULLY

⚠ WARNING

RISK OF ELECTRIC SHOCK.

All electrical connections and wiring MUST be installed by a qualified electrician.

Follow the National Electrical Code (NEC), the Canadian Electrical Code (CEC), and/or local codes and ordinances, as applicable.

For personal safety, this unit and case must be properly grounded.

Protective devices (fuses or circuit breakers) acceptable for unit installations are specified on the nameplate of each unit.

Do not use an extension cord with this unit.

Aluminum building wiring may present special problems - consult a qualified electrician.

When the unit is not running there is still voltage to the electrical controls.

Disconnect the power to the unit before servicing by:

1. Removing the power cord from the wall receptacle if unit has a cord.

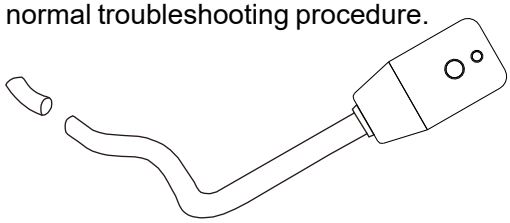
OR

2. Removing the branch circuit fuses or turning the circuit breakers off at the panel.

INSTALLATION INSTRUCTION

Electrical Requirement

• **LCDI Cords (230/208V models only)** –
Underwriters Laboratories and the National Electric Code (NEC) now require power cords that sense current leakage and can open the electrical circuit to the unit on units rated at 250 volts or less. In the event that unit does not operate, check the reset button located on or near the head of the power cord as part of the normal troubleshooting procedure.



LCDI power Cord

• Cord connection to a wall socket is not permitted for 265V units. All 265V units must be hard wired using the hard wire kit.

All wiring , including installation of the receptacle, must be in accordance with the NEC, CEC and local codes ordinances and regulations , as applicable.

Tandem
230/208V 15Amp

Perpendicular
230/208V 20 Amp

Large tandem
230/208V 30Amp

VOLTAGE MEASUREMENTS

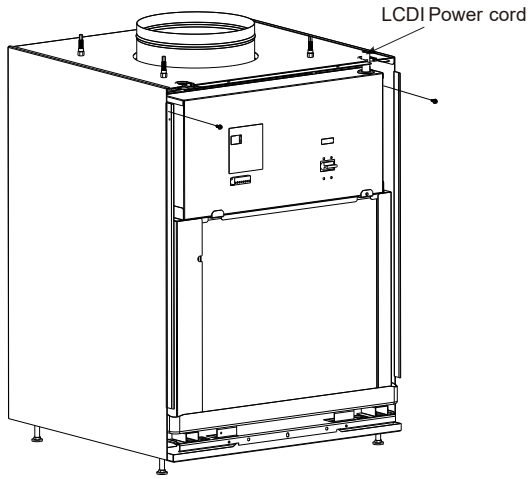
Once the unit is properly wired, measure the unit supply voltage. Voltage must fall within the voltage utilization range.

Operating Voltage		
Unit Voltage	Voltage Utilization Range	
Rating	Minimum	Maximum
230/208	187	253
265	238	292

⚠ WARNING

To avoid the risk of property damage, personal injury or death due to fire, ensure that the Case, Unit, and Front Case Panel are replaced as a complete assembly in a retrofit/ replacement situation. Do not under any circumstances insert this Unit into an existing competitor case. For example, some existing cases may contain plastics that are incompatible with this unit from a safety standpoint.

The power cord is located inside the electrical control box cover for insert mounting.



⚠ WARNING

HIGH VOLTAGE
Disconnect all power before servicing or installing this unit multiple power sources be present , failure to do so may cause property damage , personal injury or death. Do not service this unit without first shutting off the power to the unit form the circuit breaker and/or removing the unit cord set plug from the wall outlet.

⚠ WARNING

To avoid the risk of property damage, personal injury or fire, use only copper conductors.

⚠ WARNING

To avoid property damage, personal injury or death due to electrical shock, do not use an extension cord with this unit.

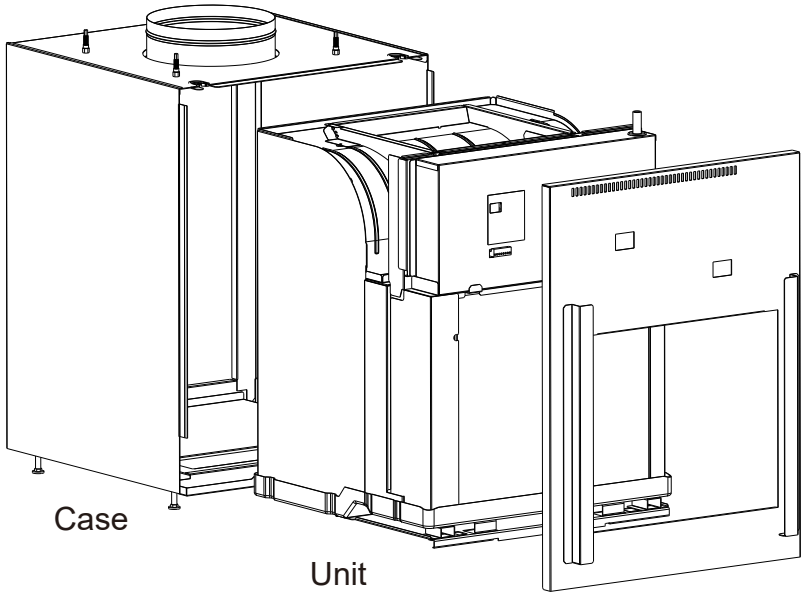
⚠ WARNING

To avoid the risk of property damage, personal injury or fire do not install with power cord stretched or under a strain as this may create loose plug/receptacle connection.

⚠ WARNING

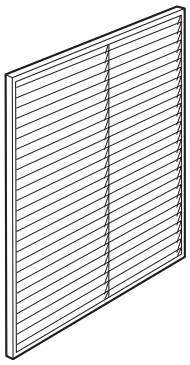
To avoid the risk of personal injury, wiring to the unit must be properly polarized and grounded.

Unit Component

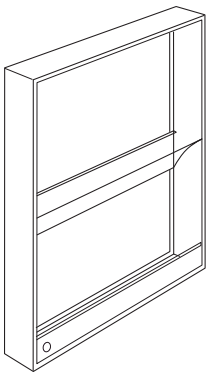


Required Accessories

(Check the"Essential Elements"label on the unit.)



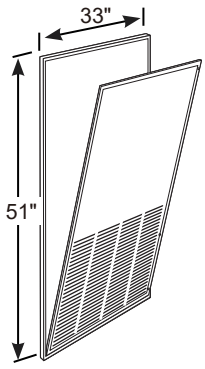
Architectural Louver



Cutout Dimensions:

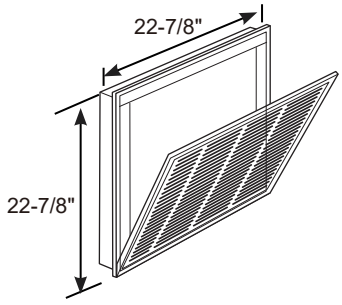
20-5/16" W x 32 -5/16"H

Wall Plenum
6"D x 20"W x 32"H
8"D x 20"W x 32"H
12"D x 20"W x 32"H
15"D x 20"W x 32"H



Cutout
Dimensions:
30"5/16Wx 48"5/16H

Access Panel with
Return Air Grille
with filter holder

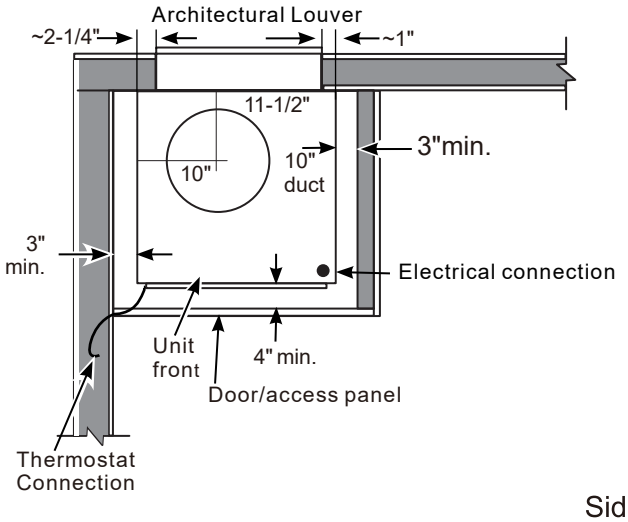


Cutout
Dimensions:
20"5/16Wx 20"5/16H

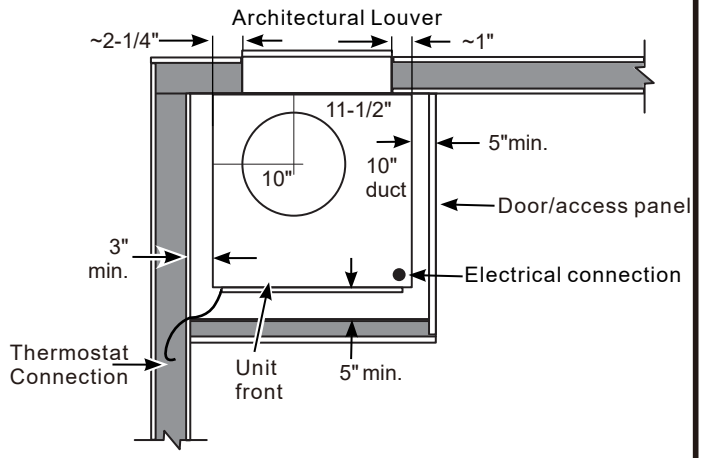
Return Air Grille
with filter holder

Typical Utility Closet And Dimensions
(FOR REFERENCE ONLY)

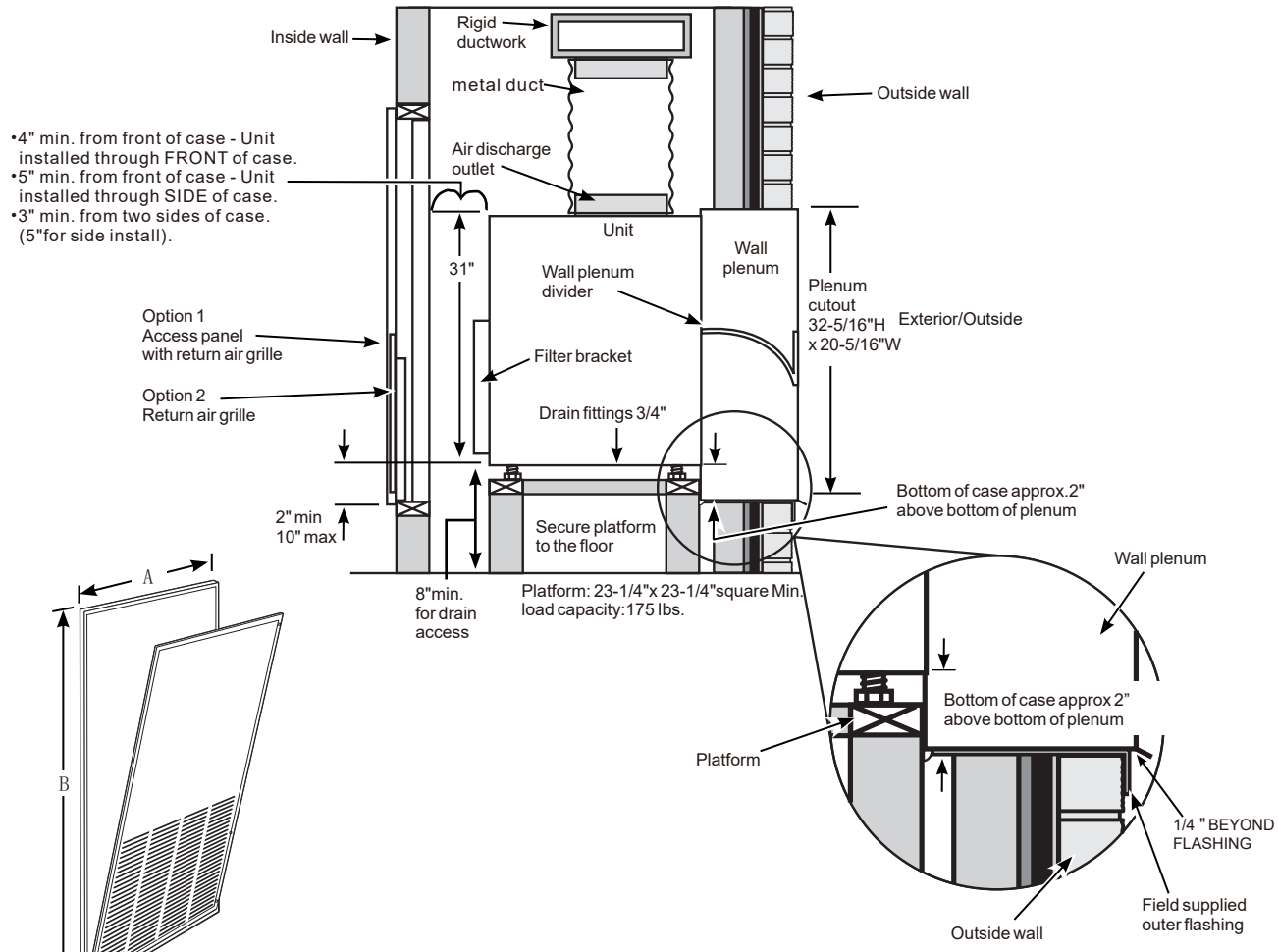
UNIT INSTALLED THROUGH FRONT OF CASE
Top View

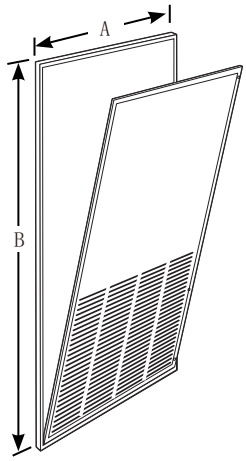


UNIT INSTALLED THROUGH SIDE OF CASE
Top View



Side View

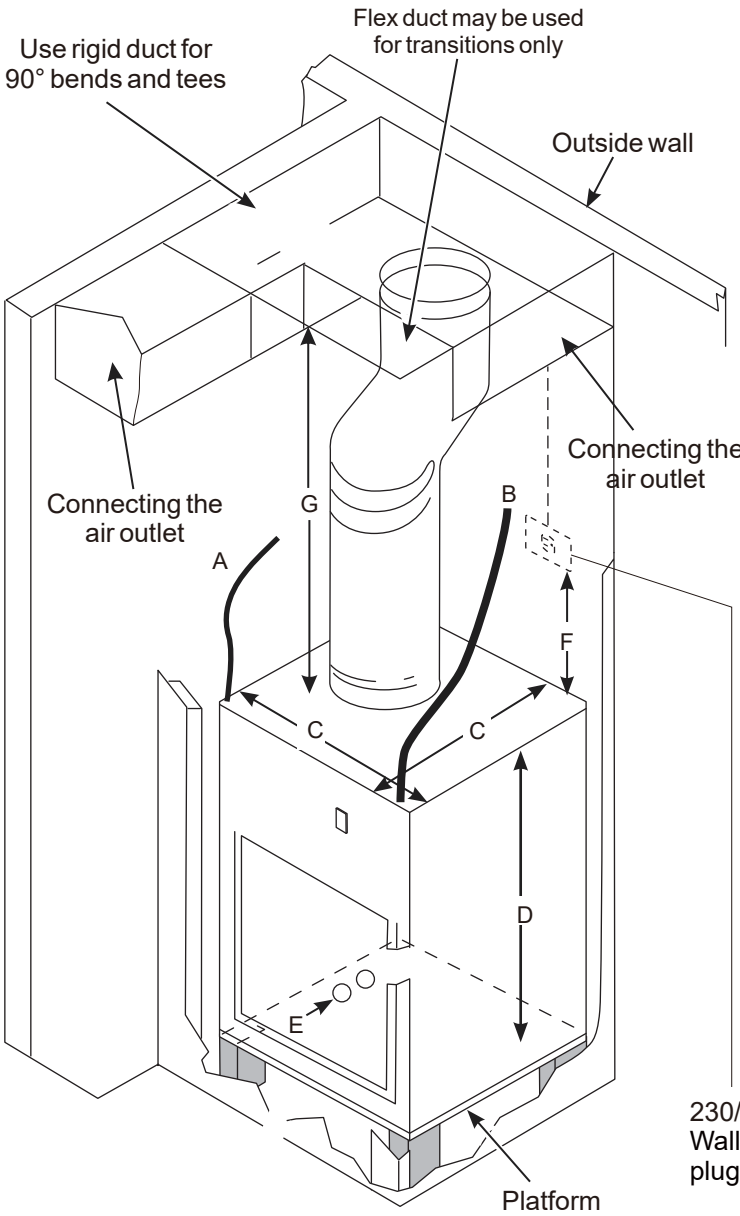




A Minimum recommended access door width: 30"
B Minimum recommended access door height : 50"

Utility Closet Connection Locations

IMPORTANT: Plan and locate plenum, wall plug, drains and thermostat carefully to avoid interference Hard-to-reach locations will make installation and service difficult!



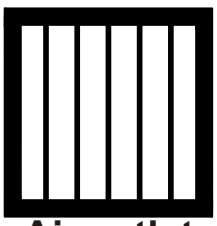
⚠ WARNING

Supply duct is intended to distribute conditioned air throughout a single unit on one floor only. Unit space may be partitioned into rooms within the same unit, but supply air is not to be delivered to any other unit.
Provide adequate return air paths for rooms by established means. Do not attach a return air duct to the chassis or outer case.

Reference Dimensions

A Thermostat cable
B Power cord: 60" long if 230VAC or conduit entrance if 265VAC.
C Case width and depth: 23-1/8"
D Case height: 31"
E Condensate drains: 3/4"connector
- Primary Drain - Centerline of cutout is approximately 5-1/4" from left case wall and 8-1/2" from back case wall.
- Secondary Drain-centerline of cutout is approximately 6-1/2" from left case wall and 5-1/4" from back case wall.

F Typical wall plug: 6"-12" above case
G 40" min.



Air outlet

⚠ WARNING

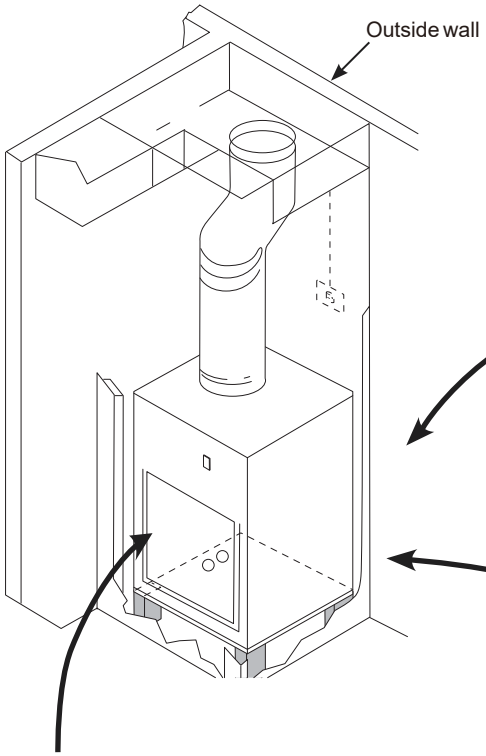
To avoid the risk of property damage, personal injury, or death due to fire, use metal duct material only.

Return Air Grille Installation Options

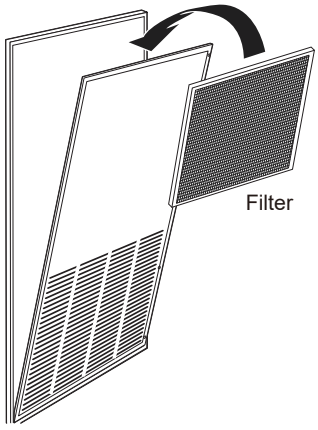
The room return air grille may be installed toward the front or either side of the unit. Improper return air arrangements will cause performance problems.

There are three indoor return air grille installation options. Choose the option that best suits your installation requirements. Follow the Installation Instructions provided with the return air grille accessory for installation details.

NOTE: Use only one filter in the installation. The filter may be installed on the unit or in the access panel/door.

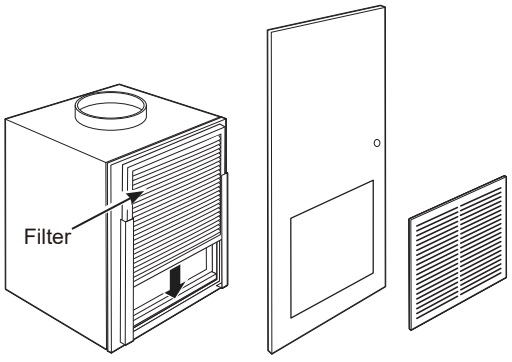


Access panel with return air grille



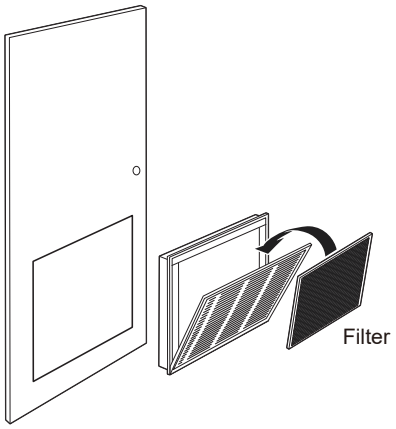
Option 1

Unit-mounted filter with a field-supplied return air grille and access door/panel



Option 3

Return air grille



Option 2

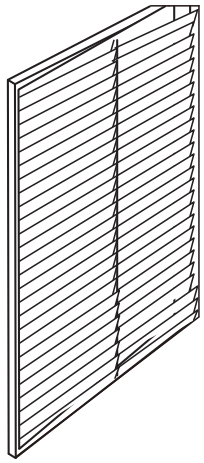
Wall Plenum And Architectural Louver Installation

Since the unit itself does not install in the wall opening, the use of a plenum is necessary to contain and separate the outdoor air paths. The plenum must be able to hold water in the bottom without leaking into the wall cavity. It also must have a “splitter” to separate the outdoor air paths and prevent the discharge air from being drawn back into the unit.

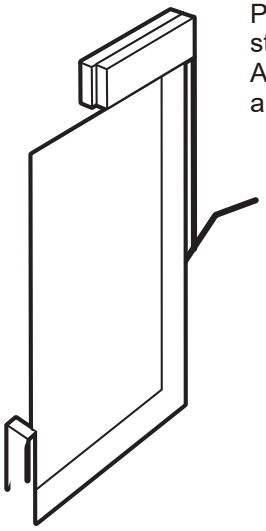
The wall plenum is the first component to be installed. The wall opening location for the plenum needs to extend 1” below the top of the installation platform. Since the platform must be a minimum of 8” off the floor, the cutout for the plenum must be a minimum of 7” off the interior finished floor. Four sizes of plenums are available,
and the choice of the correct plenum is determined by the thickness of the building exterior wall. Each of the plenums is 20”W x 32”H and requires a 20-5/16”W x 32-5/16”H cutout in the wall.

The plenum is to be installed square and level in the opening or up to 1/4 bubble tilt to outside; pitch to outside should be similar to that planned for the sleeve) and secured to the wall construction with screws or nails in the sides located a minimum of 2” from the bottom of the plenum. No nails or screws may be used in the bottom or top of the plenum to prevent water entering the wall cavity.

The plenum is not load bearing, so a proper header needs to be installed above the plenum the same as over any window opening in the wall. If the building construction is brick, concrete block or other non self-supporting material, a lintel must be installed over the plenum opening. The plenum must be caulked to the wall, both to outdoor wall face and to the interior wall, along all four sides to prevent air and water infiltration. The installation of flashing, with a 45°drip lip, is recommended under the plenum.

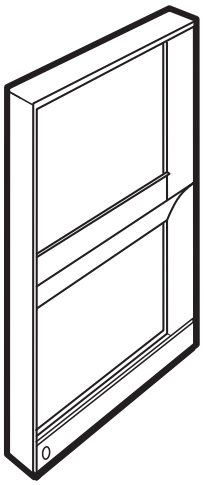


Architectural Louver



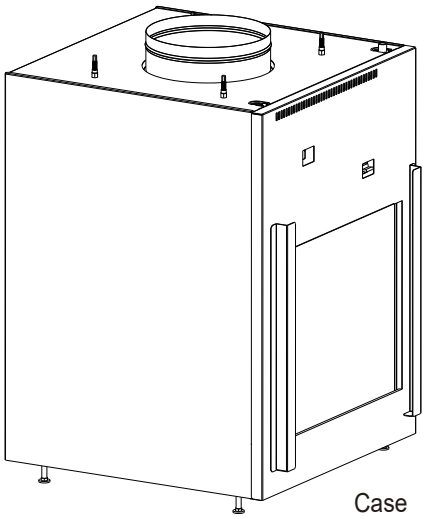
Exterior/Outside Wall

Proper header for
structural support
Apply proper caulking
and flashing



Wall Plenum
6"D x 20"W x 32"H
8"D x 20"W x 32"H
12"D x 20"W x 32"H
15"D x 20"W x 32"H

Properly square
and level plenum.



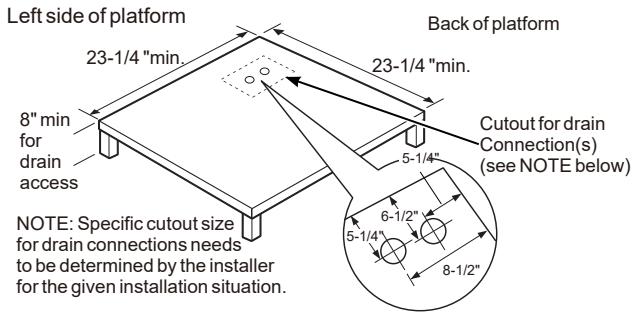
Case

(1)Build And Install The Unit Base Platform

A field supplied installation platform is required. The installation platform must be a minimum of 23-1/4" square, with legs to raise the platform a minimum of 8" (12" recommended), and have a minimum load bearing capacity of 175 pounds. The platform legs must be positioned so access to the unit drain connection is not blocked. Cut out in platform for future access to drain lines is to be determined in field.

The closet enclosure needs to be large enough to provide the following clearances for the platform (assuming the minimum 23-1/4" square platform): Unit installed form the front of the case – 4" minimum clearance; from front of platform to inside of closet door – 3" minimum clearance on each side. Unit installed from the side of the case – 5" minimum clearance; from the installation side wall or door – 5" minimum; in the front of the unit - 3" minimum on the side opposite the installation side. When determining the closed depth, consideration must be given to the fact that the plenum will protrude into the closet because the plenum is thicker than the exterior wall.

The platform is positioned against the plenum, and secured to the floor with brackets and screws. The platform needs to be secured to the floor to prevent the platform from shifting since the unit is secured to both the plenum and the mounting platform.



(2)Install The Drain(s)

An external or an internal drain must be attached to the primary drain connector. A secondary drain is supplied if required by state and local codes. Refer to the local codes for proper installation of the drains. If the secondary drain is not used, seal its drain port with a 3/4"MNPT plug.

External Drain

Attach a 90° PVC elbow to the units female 3/4"NPT drain connector. Use the other end of the elbow to run a 3/4 " Sch. 40 PVC pipe through the knockout holes of both the wall plenum and the architectural louver to the outside Seal the gap between the plenum hole and PVC tube. See the installation instructions in the figure 1.

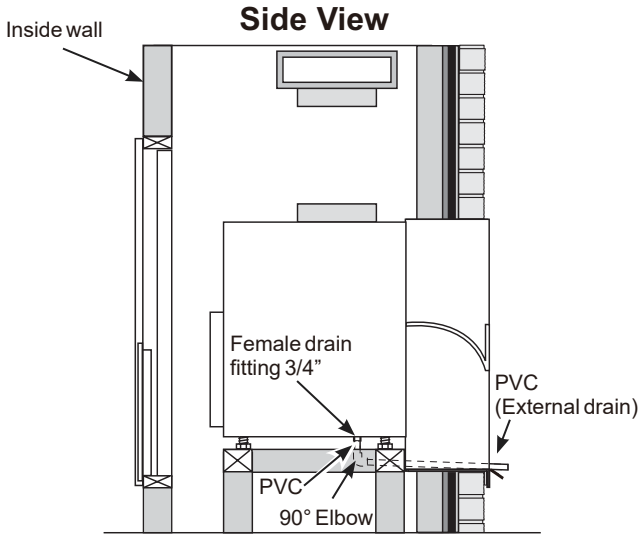


figure 1

Internal Drain

Attach PVC to the units female 3/4"NPT drain connector. See the Installation Instructions in the figure 2 Local codes may apply.

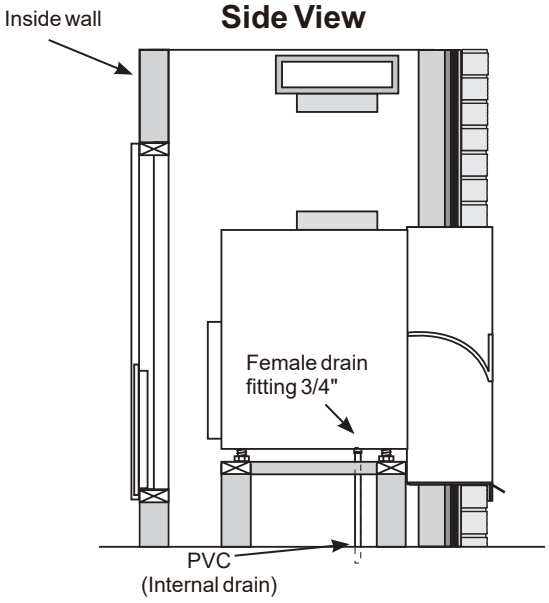


figure 2

(3)Ductwork

Prepare the closet ductwork for later connection to the case.

The total flow rate(CFM) and external static pressure (ESP) available can be estimated from the chart below.

The collar on top of the case accepts standard 10"duct.Pull all duct tight. Extra duct slack can greatly increase Static pressure.

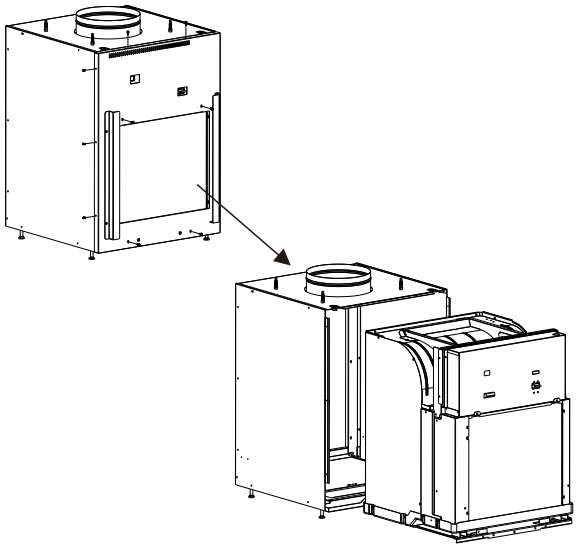
NOTICE: Flex duct can collapse and cause airflow restrictions. Do not use flex duct for 90° bends or unsupported runs of 5 ft. or more.

Airflow -CFM					
ESP (in.water)		Indoor Fan CFM			
		Duct Select Switch			
		ON		OFF	
		High CFM	Medium CFM	Medium CFM	Low CFM
09K	0.00	550	425	425	410
	0.04	515	395	395	375
	0.10	465	350	350	320
	0.15	440	300	300	270
	0.20	405	240	240	205
	0.25	365	180	180	120
	0.30	310	-	-	-
12K	0.00	550	475	475	410
	0.04	515	440	440	375
	0.10	465	390	390	320
	0.15	440	355	355	270
	0.20	405	300	300	205
	0.25	365	235	235	120
	0.30	310	180	180	-
15K	0.00	-	-	550	475
	0.04	-	-	515	440
	0.10	-	-	465	390
	0.15	-	-	440	355
	0.20	-	-	405	300
	0.25	-	-	365	235
	0.30	-	-	310	180

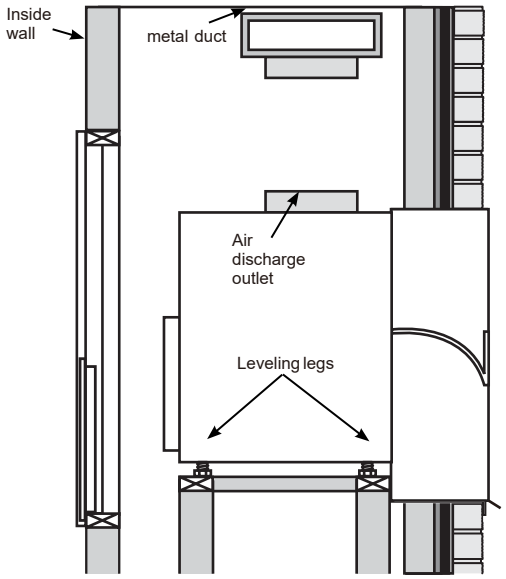
Your airflow should be balanced based on many factors such as available ESP room CFM. and ductwork. Consult an HVAC engineer for proper applications. External static pressure (ESP) can be measured with a manometer or pitot tube. Once this ESP is established you can calculate the CFM use above char

(4)Install And Connect The Case

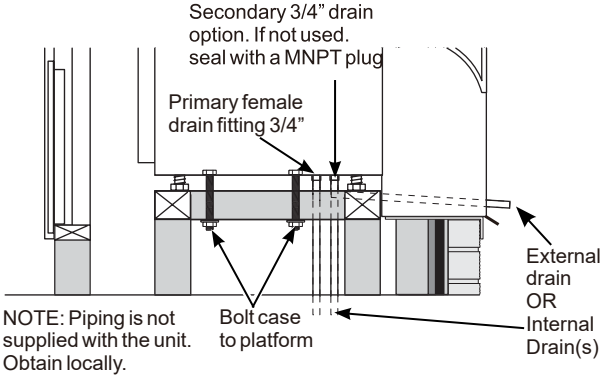
1. Remove the front case panel and pull the unit out of the case. Place the empty case onto the platform in the closet with the outdoor side facing the wall plenum opening. Align the case with plenum opening and attach.



2. Adjust the leveling legs so the case is level from side to side and from level to 1/4" bubble tilt to the outdoors.



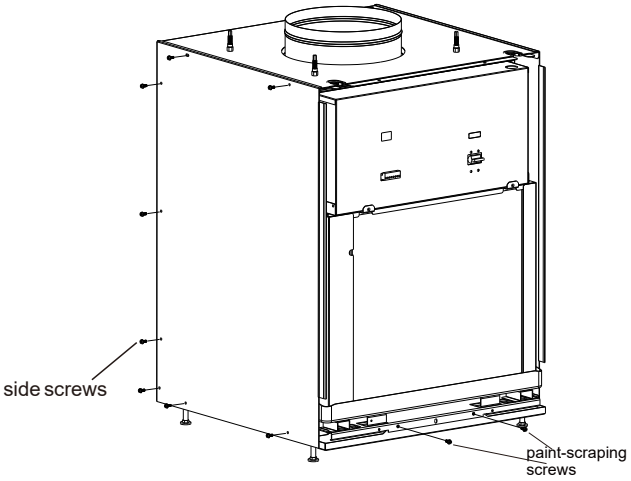
3. Using field-supplied screws, bolt the case to the platform.



4. Connect the internal or external drain(s) as necessary.

(5a)Install And Ground The Unit To The Case Unit Installed Through Front Of Case

1. Slide the back of the unit into the case. Push the unit all of the way into the case until it stops.
   NOTE: Either of the case sides may be removed to enable the unit to be slid into the case.
2. Ground the unit to the case by installing the front case-to-unit paint-scraping screws.

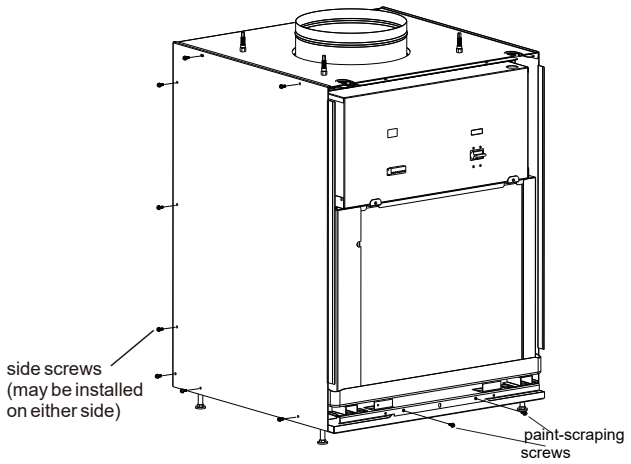


(5b) Install And Ground The Unit To The Case Unit Installed Through Side Of Case

1. Slide the side of the unit into the case. Push the unit all of the way into the case until it stops.

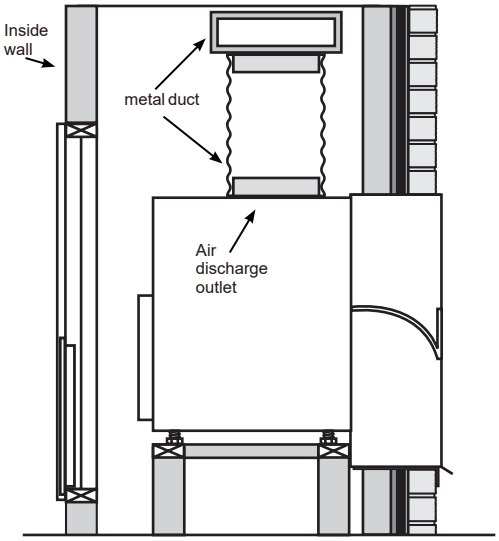
NOTE: Either of the case sides may be removed to enable the unit to be slid into the case.

2. Attach the case side panel to the main case
3. Ground the unit to the case by installing the front unit-to-case paint-scraping screws.

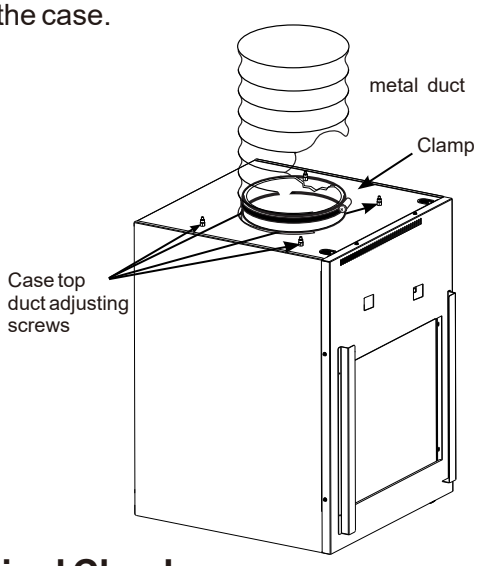


(6)Connect The Top Duct

1. Install the duct onto the air discharge outlet.



2. Secure the top duct to the unit by turning the four case top duct adjusting screws clockwise until they are tight.
   Use a field supplied clamp to lock the top duct to the case.



(7)Final Check

Review this Checklist before restoring power.

- Correct line voltage?
- Single circuit only?
- Ductwork connected?
- Case and wallplenum leveled to specification?
- Wall plenum caulked? Flashing?
- Drain connected?
- Unit wired correctly?

(8)Connect Power

1. If all the above items are correct, turn the power on at the main service panel.
2. Turn the unit power switch, on the front of the unit.

SERVICING

⚠ WARNING

HIGH VOLTAGE

Disconnect all power before servicing or installing this unit, multiple power sources may be present, failure to do so may cause property damage, personal injury or death.

Before servicing, switch power off at the service panel and lock the area to prevent power from being switched on accidentally. When the area cannot be locked securely fasten a prominent warning device, such as a tag to the service panel.

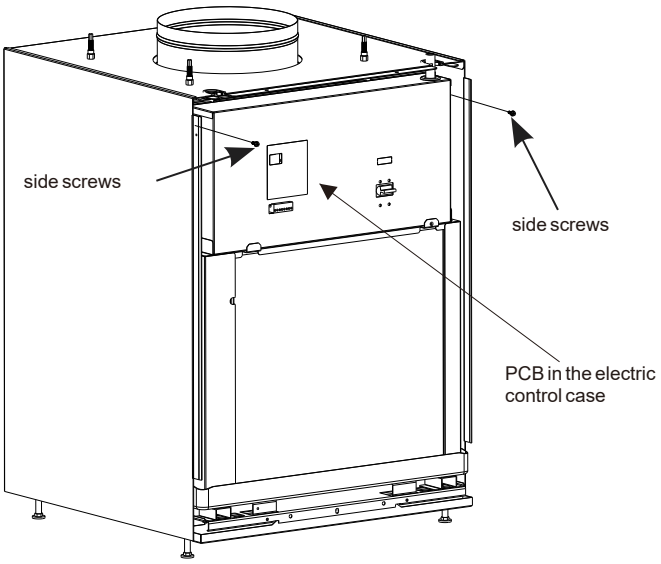
NOTE: We strongly recommend that any servicing be performed by a qualified individual.

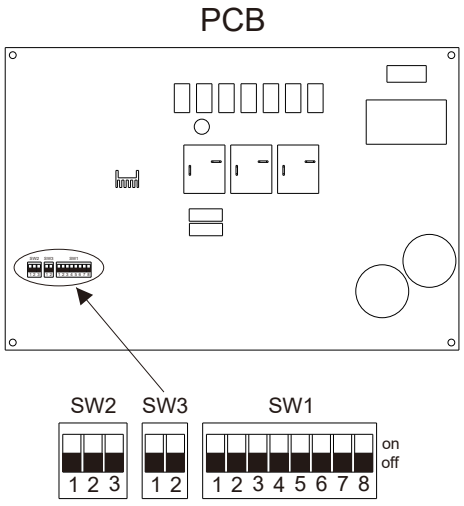
For ease of service. the unit can be removed from the case:

1. Remove the front case panel.
2. Unplug the power cord.
3. Raise the top duct by turning all four case top duct adjusting screws counterclockwise.
4. Remove the case-to unit grounding screws.
5. Slide the unit out of the case.

Control Configuration-For use by qualified service personnel only

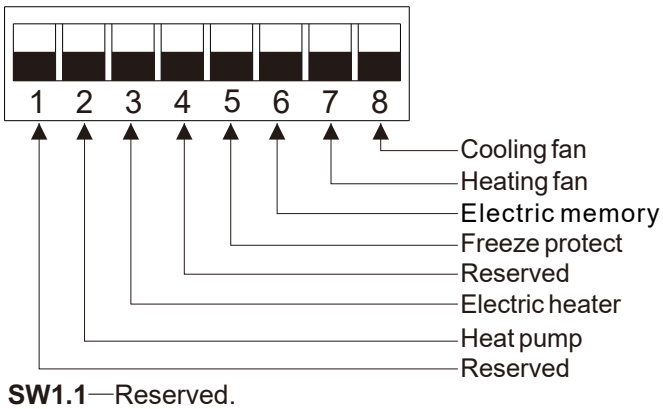
The adjustable control switches are located at the PCB.The inputs are only visible and accessible with the electric control box removed from the unit.





Switch Setting

1、Switch 1



SW1.1—Reserved.

SW1.2—Heat pump enable/disable.

It must match specific unit-type configuration ,do not change the default setting.

SW1.3—Electric heater.

It must match specific unit-type configuration,do not change the default setting.

SW1.4—Reserved.

SW1.5—Freeze protect.

When room temperature is lower than 10℃(50℉) continuously for 3 minutes, unit (except the cooling only type) will start heating automatically. Only when room temperature reaches 13℃(55℉) will heating be stopped. If this switch is put to OFF position, it will be no freeze protection.

SW1.6—Electric memory.

If the unit is cut out of power during the operation, when it is powered up again, all last settings will be remembered, and the operation will follow the last mode. Same result if manually powering on the unit. If this switch is put to OFF position, it will be no memory.

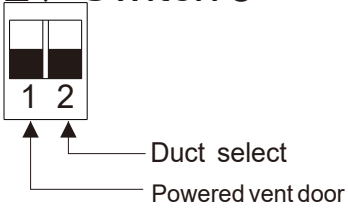
SW1.7—Heating fan(No effect for 24VAC Thermostat Operation).

Default setting is OFF(indoor fan cycles on and off). In heating mode when compressor is OFF, indoor fan will be OFF too.
If this this switch is put to ON position, even compressor is OFF, indoor fan will continuously running.

SW1.8—Cooling fan(No effect for 24VAC Thermostat Operation).

Default setting is OFF(indoor fan runs continuously). In cooling mode when compressor is OFF, indoor fan will continuously run.
If this switch is put to ON position, when compressor is OFF, indoor fan will be OFF .

2、Switch 3

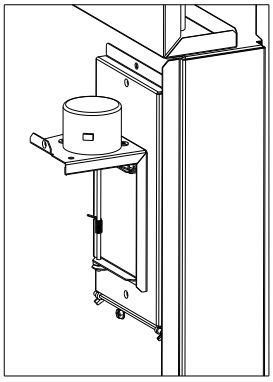


SW3.1—Powered vent door

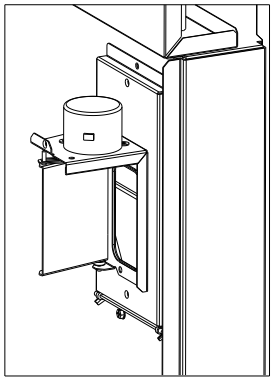
If this switch is put to OFF position , the powered vent door will be closed, always.
If this switch is put to ON position , the powered vent door will be normally closed and will open only when the compressor runs.

SW3.2—Duct select(For 9k/12k)

SW3.1—Powered vent door



SW3.1 is set to "OFF"
Powered vent door is close



SW3.1 is set to "ON"
Powered vent door is open

Most installations will have their established means to ensure adequate fresh air supply to the building. However, a powered vent door has been provided to open up an outdoor/indoor air path within the unit, if desired. There is a mesh screen present for when the unit is operated with the vent door open. A vent air flow rate will not be published as it varies based on too many operational and situational influences. Also be aware that outdoor noises will travel more easily into the indoor space when the vent door is open.

SW3.2—Duct select(For 9k/12k)

The duct select function allows the indoor fan to be operated at two variable fan speeds.
When set in the up position(ON), the unit automatically selects either high or middle fan speed (for longer ductwork applications).
When set in the down position(OFF), the unit automatically selects either middle or low fan speed (for shorter ductwork applications).

Error code and solutions(error codes illuminated in display)

Error Code	Meaning	Solutions
E1	Communication failure between indoor unit and outdoor unit.	Check the communication cables; make sure they are firmly connected. If the cables are broken, replace them.
E2	Indoor Temp Sensor Open/short.	Check the plug is firmly connected. If the sensor is broken, replace it.
E3	Indoor Coil Sensor Open/short	Check the plug is firmly connected. If the sensor is broken, replace it.
E4	Outdoor Temp Sensor Open/Short	Check the plug is firmly connected. If the sensor is broken, replace it.
E6	Outdoor Coil Sensor Open/Short	Check the plug is firmly connected. If the sensor is broken, replace it.
E7	EEPROM Error	Check the EEPROM chip on the main board is firmly plugged. If still not solved, replace the main board.
E9	Communication failure between main board and 12V controller	Check the communication plug, make sure the wire connections are OK.
Ed	Compressor Fail Starting/DC-Inverter Fail	1. Check the DIP switch SW2 on the main board (3-position, in red color) is correctly matched with the unit capacity, refer to the wiring diagram.Make sure the compressor power cord is firmly and correctly connected.
P1	DC Over/Under Voltage Protection	Make sure the power supply is within the requirement (AC208/230V -10%+10%)
P3	IPM Over Heat Or Over Current Protection	1. Ensure that the indoor and outdoor air outlets are not blocked. 2. Check the DIP switch SW2 on the main board (3-position, in red color) is correctly match with the unit capacity, refer to the wiring diagram. 3. Make sure the compressor power cord is firmly and correctly connected.
P4	Compressor Discharge Over Heat Protection	1. Make sure indoor and outdoor unit vents are not blocked. 2. Check the DIP switch SW2 on the main board (3-position, in red color)is correctly match with the unit capacity, refer to the wiring diagram.
P5	Cooling/Heat Pump Over Load, Outdoor/Indoor Coil Over Heat	Ensure that the indoor and outdoor air outlets are not blocked. Check if the indoor filter, indoor coil or outdoor coil need cleaning
P6	IPM(DC-INVERTER) Protection (Include Heat sink Over Heat)	1. Check the wiring of compressor to the IPM (U/V/W) terminals is correctly connected. Wrong phase connection is not allowed. 2. Remove obstacles in the air path that resists heat interchange.

NORMAL OPERATING SOUNDS AND CONDITIONS

Water trickling sounds
Water is picked up and distributed over the coil. This improves the efficiency and helps with water removal.

Water dripping
Water will collect in the base pan during high humidity days . This can cause overflow and drip from the outside of the unit.

Air sounds
The fan cycle switch sets the operational mode of the fan . In the ON position the fan will run continuously whenever power is applied in this mode . In the AUTO position, the fan will cycle on and off with the compressor or electric heater.

Starting delay
You may notice a few minutes delay in the starting if you try to restart the unit too soon after turning it off or if you adjust the thermostat right after the compressor has shut off . This is due to a built– in delay to protect the compressor.

Buzzer Response
The buzzer will chime Di”(0.1 sec)as response when receiving the effective order from key pad control and remote control.

TROUBLESHOOTING

POSSIBLE CAUSES	SOLUTIONS
UNIT DOES NOT START • Unit may have become unplugged • Fuse may have blown • Circuit breaker may have been tripped • Unit may be off at wall thermostat. • Unit may be in a protection or diagnostic failure mode. See section on diagnostic codes.	• Check that plug is plugged securely in wall receptacle. **Note** :Plug has a test/reset button on it. Make sure that the plug has not tripped. • Replace the fuse. • Reset circuit breaker. • Turn unit on to heating or cooling mode at wall thermostat system switch.
DISPLAY HAS STRANGE NUMBERS/CHARACTERS ON IT	• The unit may be in a diagnostic condition. Check diagnostic codes --- checking Control section to determine if unit has had a failure. • The unit may be set for ° C (instead of ° F), see the keypad configuration section
UNIT MAKING NOISES	• Clicking, gurgling and whooshing noises are normal during operation of unit.
UNIT NOT COOLING / HEATING ROOM • Unit air discharge section is blocked • Temperature setting is not high or low enough Note: Setpoint limits may not allow the unit to heat or cool the room to the temperature desired. Check section on temperature limiting in wall thermostat manual. • Unit air filters are dirty. • Room is excessively hot or cold when unit is started • Vent door open • Unit may be in a protection or diagnostic failure mode. • Compressor is in time delay. There is a protective time delay (approx . 3 minutes) on starting the compressor after a power outage (or restarting after it has been turned off), to prevent tripping of the compress or overload.	• Make sure that curtains, blinds or furniture are not restricting or blocking unit airflow. • Reset to a lower or higher temperature setting. • Remove and clean filters. • Allow sufficient amount of time for unit to heat or cool the room. Start heating or cooling early before outdoor temperature, cooking heat or gatherings of people make room uncomfortable. • Close vent door. • Check section on diagnostic codes. • Wait approximately 3 minutes for compressor to start
WATER DRIPPING OUTSIDE	• If an internal drain system has not been installed, condensation run off to the outdoors during very hot and humid weather is normal. The external drain tube will discharge the condensate out beyond the real louver.
WATER DRIPPING INSIDE • Wall plenum is not installed level	• Wall plenum must be installed for proper drainage of condensation. Check that installation is properly leveled according to installation instructions and make any necessary adjustments.
ICE OR FROST FORMS ON INDOOR COIL • Low outdoor temperature • Dirty air filters	• Remove then clean or replace air filters as applicable.
COMPRESSOR PROTECTION • Compressor operation may have been interrupted, so compressor is in a restart delay.	• **Random Compressor restart—Whenever** the unit is plugged in, or power has been restored a random compressor restart will occur. After a power outage, the compressor will restart after approximately 3 minutes. • **Compressor Protection** — To prevent short cycling of the compressor, there is a random startup delay of 3 minutes.

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